

DRAWING NUMBER <b>43-2248</b>	REVISION <b>F</b>	TITLE <b>Supplier Guidelines Manual</b>	PAGE <b>1 of 7</b>
WRITTEN BY: <b>JMC/JMP/HLD</b>	DATE: <b>21 May 2007</b>	APPROVED BY: <b>JMC</b>	DATE: <b>21 May 2007</b>
PRODUCT RESOURCES BEVERLY, MA USA	<b>NOTICE: THIS DOCUMENT IS PROPRIETARY AND ITS CONTENTS ARE THE EXCLUSIVE PROPERTY OF PRODUCT RESOURCES. THIS DOCUMENT MAY NOT BE REPRODUCED IN ANY FORM WHATSOEVER, WITHOUT PRIOR WRITTEN PERMISSION FROM PRODUCT RESOURCES.</b>		



## 1. Introduction

In order for Product Resources to best serve its customers, Product Resources must rely on its suppliers to supply products which are delivered when promised, reliably perform their intended function, and are a good value for money. Product Resources will give preference to suppliers that perform in this manner. This Supplier Guidelines Manual outlines the key requirements for suppliers that will lead to satisfying Product Resources' needs and developing a long term and mutually beneficial relationship.

A copy of this document can also be found on our [www.prodres.com](http://www.prodres.com) web site by following the Supplier Area link from the main menu page.

## 2. Quotation Expectations

Product Resources requires a maximum turnaround time of two weeks for quotations. In order to ensure the best possible service for our customers, we rely on timely quotations. Product Resources will show preference to suppliers that meet these quotation guidelines. If these guidelines cannot be met for a given quotation due to high complexity, etc., it is important that the supplier communicate this to Purchasing along with an estimate of time required.

## 3. Purchase Order Confirmation

A written confirmation is required for all purchase orders issued by Product Resources. E-mail, fax, and postal mail are all acceptable examples of written confirmation. E-mail and fax are preferred for their speed. The confirmation should state all discrepancies with the PO. See also the Contract Review section of this document.

Purchasing Fax: (978) 279-1050

## 4. Delivery Expectations

The delivery expectation for Product Resources is arrival at our facility in the window of 14 days early and no days late. Failure to deliver in this window may affect your supplier status. A preferred supplier will have a 95% or better success rate in hitting this target. Note that the given date on the purchase order

DRAWING NUMBER <b>43-2248</b>	REVISION <b>F</b>	TITLE Supplier Guidelines Manual	PAGE 2 of 7
----------------------------------	----------------------	-------------------------------------	----------------

is for arrival at Product Resources' facility. All deliveries should be made to the following address:

Product Resources LLC  
148 Sohier Road  
Beverly, MA 01915  
(978) 524-8500

The normal operating hours of the receiving area are 7:30 a.m. through 4:00 p.m., Monday through Friday. Make every attempt to make deliveries during these normal hours. If you must schedule a delivery outside of these hours, please contact Purchasing.

## **5. Quality Expectations**

The product quality expectation for Product Resources is a 98% or better acceptable product rate to be a preferred supplier.

## **6. Supplier Corrective Action Requests (SCAR's)**

The Supplier Corrective Action Request or SCAR is the vehicle of Product Resources' Quality Assurance Department for requesting feedback/failure analysis and corrective action from our suppliers. The SCAR will normally accompany the returned product. If there is no returned product, the SCAR will be delivered on its own. A due date of three weeks after the creation date will be established and stated on the SCAR. Timely feedback is extremely important to us. Failure to return a SCAR in the prescribed timeframe will affect your Quality rating (\*). If more time is needed, please contact Quality Assurance or Purchasing to explain such. Completed SCAR's may be returned by mail to the address below. They may be returned by fax (number given below). In addition, they may be answered electronically by e-mail to [quality@prodres.com](mailto:quality@prodres.com) (be sure to reference the SCAR number).

Product Resources LLC  
Attn. Quality Assurance  
148 Sohier Road  
Beverly, MA 01915  
(978) 927-7743 fax

It is expected that the SCAR response addresses the root cause of the failure condition as well as what corrective actions are being taken to prevent the recurrence of the failure condition.

(\* Five percent per SCAR that is due in a given quarter and not responded to by the due date will be deducted from the product acceptance percentage in forming the supplier's Quality rating for that quarter.)

DRAWING NUMBER <b>43-2248</b>	REVISION <b>F</b>	TITLE Supplier Guidelines Manual	PAGE 3 of 7
----------------------------------	----------------------	-------------------------------------	----------------

## **7. Supplier Rating**

Supplier ratings are computed and reviewed by Purchasing and Quality Assurance on a quarterly basis. Suppliers consistently meeting the above delivery and Quality expectations (that is, a 14 day delivery window ending in the due date accomplished 95% or more of the time and a 98% or better Quality rating) will be given preferred status. The supplier rating is a composite of the delivery and Quality performance ratings.

All suppliers will receive a report card detailing delivery performance. Suppliers not meeting the preferred Quality rating will receive a report card detailing product non-acceptance and SCAR responses expected and received.

The supplier is expected to use these report cards as improvement tools.

Suppliers meeting Product Resources' delivery and Quality standards (and who have shipped at least 10 items in the given quarter) will be recognized with supplier award certificates.

## **8. Contract Review**

The supplier shall review contracts (purchase orders) to ensure that requirements are defined and the company is capable of meeting all requirements including delivery dates. For custom items, this review shall also include the Product Resources part number / document number and revision stated on the PO as well as any other requirements stated on the PO; these Supplier Guidelines are referenced on the PO, and its contents are requirements.

The supplier shall contact Purchasing with problems and discrepancies related to the stated requirements and shall resolve the problems/discrepancies with Purchasing prior to the shipment of product. The supplier shall also contact Purchasing if the supplier does not have a copy of any referenced document.

## **9. Certificates of Compliance**

Products built to Product Resources' specifications (identified by a part number with a letter or "-" revision and not preceded by an asterisk) shall be delivered with a certificate of compliance certifying that product was built per Product Resources' specifications. The certificate of compliance shall be dated and signed. It shall specify, at a minimum, the following information:

- **Quantity**
- **Product Resources' part number**
- **Product Resources' revision**
- **Date**
- **Purchase order number**
- **Serial numbers included in the shipment, if applicable**

DRAWING NUMBER	REVISION	TITLE	PAGE
<b>43-2248</b>	<b>F</b>	Supplier Guidelines Manual	4 of 7

- **Lot numbers and/or date codes included in the shipment, if applicable**
- **Any exceptions to compliance to the documented specifications, if applicable**

*Product requiring a certificate of compliance will not be received by Product Resources if no certificate of compliance is included or if the included certificate of compliance does not include all applicable information from the above list.*

## **10. Product Substitutions and Specification Changes**

Unless the documentation specifically gives permission for the use of alternative components, substitutions and specification changes may not be made without obtaining permission in advance from Purchasing or Quality Assurance.

## **11. Circuit Boards and Circuit Board Assemblies**

All fabricated circuit boards produced for Product Resources, unless otherwise specified, shall be produced in accordance with IPC-A-600 Class 1 or better. Product Resources can provide the supplier with a copy of this document if needed.

All circuit board assemblies produced for Product Resources, unless otherwise specified, shall be assembled in accordance with IPC-A-610 Class 1 or better. Product Resources can provide the supplier with a copy of this document if needed.

## **12. Wire and Wire (Cable) Assemblies**

All wire and wire (cable) assemblies produced for Product Resources, unless otherwise specified, shall be produced in accordance with IPC/WHMA-A-620 Class 1 or better. Product Resources can provide the supplier with a copy of this document if needed.

## **13. Supplying “ATEX\_CRITICAL” Items**

The ATEX Directive applies to devices that are used in potentially explosive environments. Because of the safety implications, enhanced control of such products and parts is needed.

There are certain safety-critical items purchased by Product Resources that are used in ATEX-regulated products. In the case that these items cannot / will not be 100% verified by Product Resources upon receipt, Product Resources will append “ATEX\_CRITICAL” to the part number. Here is an example of how such a part number will appear:

55-2322-ATEX\_CRITICAL

DRAWING NUMBER <b>43-2248</b>	REVISION <b>F</b>	TITLE Supplier Guidelines Manual	PAGE 5 of 7
----------------------------------	----------------------	-------------------------------------	----------------

There are certain requirements of this Supplier Guidelines Manual that are augmented for suppliers of ATEX\_CRITICAL items. They are:

- Each unit must be marked with a unique serial number. It is desirable, though not required, for the serial number to contain a date component.
- When a shipment is made, the Certificate of Compliance must state the serial number units included in the shipment.
- The purchase specification for the item will typically ask for additional information on the C of C and for additional items to be forwarded. The additional information requested is typically the manufacturer and part number identity of components/materials used or component/material values or ratings used. Additional items requested are typically raw materials or components used in production of a given manufacturing lot included alongside the shipment so that they can be verified by Product Resources when verification in the completed state is not possible or not effective.
- The supplier must be certified to ISO 9001 by a recognized registrar. Compliance with EN 13980 is preferred but not required.
- Change control is doubly critical: Whereas this Supplier Guidelines Manual requires notification and approval of change before shipping product to Product Resources for all suppliers, the criticality of this process is much greater for this class of products because of safety implications.

#### **14. Suppliers of Calibration Services**

Product Resources requires that its suppliers of measuring equipment calibration services be certified to ISO 9001 as well as to nationally and internationally recognized standards for calibration providers. Product Resources recognizes ANSI Z540-1 as the U.S. national standard and ISO 17025 as the international standard.

#### **15. Quality Systems**

Product Resources has a registered Quality system that conforms to the requirements of ISO 9001. Suppliers that have registered Quality systems that conform to the requirements of ISO 9001 are preferred. Other registered Quality systems that conform to known standards are preferred to Quality systems that are not registered, i.e., self-certification.

#### **16. Supplier Surveys and Quality System Audits**

All suppliers that provide Product Resources with custom products (defined by a Product Resources specification document) shall complete a Supplier

DRAWING NUMBER <b>43-2248</b>	REVISION <b>F</b>	TITLE Supplier Guidelines Manual	PAGE 6 of 7
----------------------------------	----------------------	-------------------------------------	----------------

Assessment Questionnaire form to put critical information about the suppliers' organizations and Quality systems on file. Product Resources may ask that this Supplier Assessment Questionnaire be updated periodically. Product Resources may also supplement this activity with a visit of the suppliers' facilities or a Quality system audit.

### **17. End of Life Material**

Product Resources requires that all suppliers inform us immediately when product that is / has been ordered from the supplier has been obsoleted or when a component of it has been obsoleted making it no longer possible to produce the item. Product Resources should be given a "last buy" opportunity for the current, unchanged product or component.

### **18. Source Inspections**

The supplier shall permit Product Resources to conduct a source inspection of product before shipping if such is requested. It is Product Resources' responsibility to inform the supplier that a source inspection is desired.

### **19. Packaging, Shipping, and Identification**

The supplier shall be responsible for packaging product in a manner suitable for the chosen mode of transportation. The identity of all product shall be clearly marked. All packages, where applicable, should be shipped via UPS Ground Service\* unless otherwise specified using Product Resources' UPS account number 010-650.

(\* Do not include UPS's insurance. Product Resources carries its own insurance.)

### **20. ESD Protection**

Sensitive electronics shall be handled at the supplier's facility and arrive packaged at Product Resources in a manner that will protect from ESD damage.

### **21. Document Confidentiality**

Documentation (purchase specifications, drawings, computer files, etc.) must be forwarded to suppliers so that suppliers may produce certain items. This documentation contains information that is proprietary and the exclusive property of Product Resources or its customers and must be kept confidential. Issue of these documents must be limited to those with a demonstrated need. Further distribution of these documents must be approved by Product Resources.

DRAWING NUMBER	REVISION	TITLE	PAGE
<b>43-2248</b>	<b>F</b>	Supplier Guidelines Manual	7 of 7

## **22. Contacts**

Product Resources' Purchasing Department is to be contacted regarding all order questions, order changes, etc. Product Resources' Quality Assurance Department may also be contacted regarding specification questions and requests for product change. All departments can be reached at (978) 524-8500.